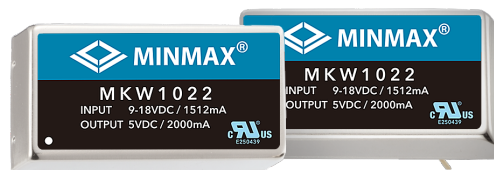


FEATURES

- ▶ 2"x 1"x 0.4" Metal Package
- ▶ Wide 2:1 Input Range
- ▶ Wide Operating Temperature Range
- ▶ Short Circuit Protection
- ▶ I/O-isolation 1500 VDC
- ▶ 3 Years Product Warranty



UL 60950-1

PRODUCT OVERVIEW

The MKW1000 Series is a family of 10W isolated DC-DC converters in a rugged 2" × 1" × 0.4" metal package, designed for industrial and embedded systems that require dependable power conversion and mechanical durability. It supports a wide 2:1 input voltage range and a wide operating temperature range, making it suitable for common DC bus variations and harsh environments. The series includes short-circuit protection for basic fault tolerance and provides 1500 VDC I/O isolation to enhance safety and reduce noise coupling. It is backed by a 3-year product warranty.

Model Selection Guide

Model Number	Input Voltage (Range) VDC	Output Voltage VDC	Output Current		Input Current		Reflected Ripple Current mA(typ.)	Max. capacitive Load μF	Efficiency (typ.)
			Max. mA	Min. mA	@Max. Load mA(typ.)	@No Load mA(typ.)			@Max. Load %
MKW1021	12 (9 ~ 18)	3.3	2400	120	917	30	50	2200	72
MKW1022		5	2000	100	1082				77
MKW1023		12	830	42	1038				80
MKW1024		15	670	34	1047				80
MKW1025		24	416	21	1027			81	
MKW1026		±5	±1000	±50	1068			470#	78
MKW1027		±12	±416	±21	1027				81
MKW1028		±15	±333	±17	1041				80
MKW1031	24 (18 ~ 36)	3.3	2400	120	434	20	25	2200	76
MKW1032		5	2000	100	534				78
MKW1033		12	830	42	506				82
MKW1034		15	670	34	511				82
MKW1035		24	416	21	501			83	
MKW1036		±5	±1000	±50	521			470#	80
MKW1037		±12	±416	±21	507				82
MKW1038		±15	±333	±17	507				82
MKW1041	3.3	2400	120	217	10	12	2200		76
MKW1042	5	2000	100	260				80	
MKW1043	12	830	42	253				82	
MKW1044	15	670	34	252				83	
MKW1045	24	416	21	251			83		
MKW1046	±5	±1000	±50	257			470#	81	
MKW1047	±12	±416	±21	251				83	
MKW1048	±15	±333	±17	251				83	

For each output

Input Specifications

Parameter	Model	Min.	Typ.	Max.	Unit
Input Surge Voltage (1 sec. max.)	12V Input Models	-0.7	---	25	VDC
	24V Input Models	-0.7	---	50	
	48V Input Models	-0.7	---	100	
Start-Up Threshold Voltage	12V Input Models	8	8.5	9	
	24V Input Models	15	17	18	
	48V Input Models	30	33	36	
Under Voltage Shutdown	12V Input Models	7	8	8.5	
	24V Input Models	13	15	17	
	48V Input Models	25	29	34	
Short Circuit Input Power		---	3500	4500	mW
Input Filter	All Models	Internal LC Type			
Conducted EMI		Compliance to EN 55032, class A			

Output Specifications

Parameter	Conditions	Min.	Typ.	Max.	Unit
Output Voltage Setting Accuracy		---	---	±1.0	%Vnom.
Output Voltage Balance	Dual Output, Balanced Loads	---	±0.5	±2.0	%
Line Regulation	Vin=Min. to Max. @Full Load	---	±0.1	±0.3	%
Load Regulation	Io=10% to 100%	---	±0.1	±0.5	%
Ripple & Noise	0-20 MHz Bandwidth	---	50	75	mV P-P
Transient Recovery Time	25% Load Step Change _(t2)	---	150	300	µs
Transient Response Deviation		---	±2	±4	%
Temperature Coefficient		---	±0.01	±0.02	%/°C
Over Load Protection	Foldback	120	---	---	%
Short Circuit Protection	Continuous, Automatic Recovery				

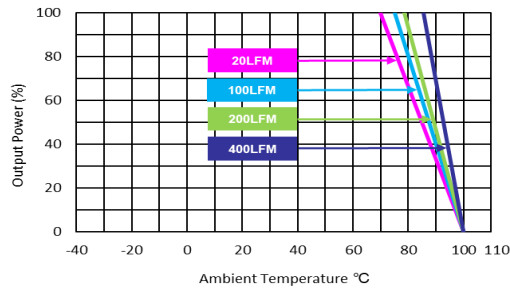
General Specifications

Parameter	Conditions	Min.	Typ.	Max.	Unit
I/O Isolation Voltage	60 Seconds	1500	---	---	VDC
	1 Second	1800	---	---	VDC
I/O Isolation Resistance	500 VDC	1000	---	---	MΩ
I/O Isolation Capacitance	100kHz, 1V	---	150	470	pF
Switching Frequency		260	300	340	kHz
MTBF (calculated)	MIL-HDBK-217F@25°C, Ground Benign	700,000			Hours
Safety Approvals	UL/cUL 60950-1 recognition (UL certificate)				

Environmental Specifications

Parameter	Min.	Max.	Unit
Operating Ambient Temperature Range (For Power Derating see relative Derating Curve)	-40	+85	°C
Case Temperature	---	+100	°C
Storage Temperature Range	-50	+125	°C
Humidity (non condensing)	---	95	% rel. H
Lead Temperature (1.5mm from case for 10Sec.)	---	260	°C

Power Derating Curve

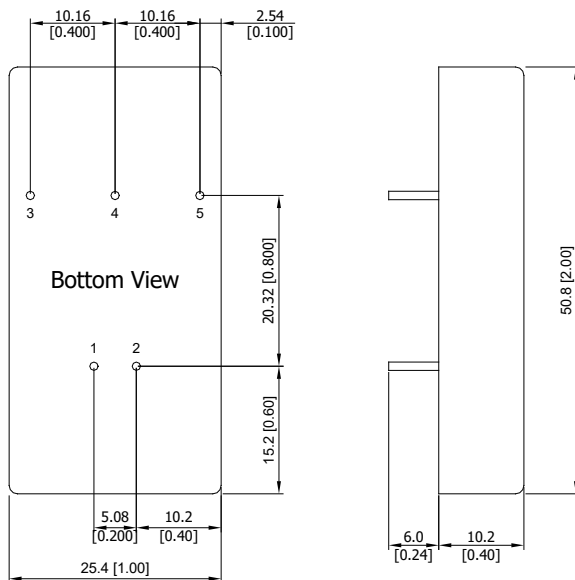


Notes

- 1 Specifications typical at Ta=+25°C, resistive load, nominal input voltage and rated output current unless otherwise noted.
- 2 Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%
- 3 Please do not operate the product without a minimum load condition.
- 4 We recommend to protect the converter by a slow blow fuse in the input supply line.
- 5 Other input and output voltage may be available, please contact MINMAX.
- 6 Specifications are subject to change without notice.
- 7 The repeated high voltage isolation testing of the converter can degrade isolation capability, to a lesser or greater degree depending on materials, construction, environment and reflow solder process. Any material is susceptible to eventual chemical degradation when subject to very high applied voltages thus implying that the number of tests should be strictly limited. We therefore strongly advise against repeated high voltage isolation testing, but if it is absolutely required, that the voltage be reduced by 20% from specified test voltage. Furthermore, the high voltage isolation capability after reflow solder process should be evaluated as it is applied on system.

Package Specifications

Mechanical Dimensions



Pin Connections

Pin	Single Output	Dual Output	Diameter mm (inches)
1	+Vin	+Vin	Ø 1.0 [0.04]
2	-Vin	-Vin	Ø 1.0 [0.04]
3	+Vout	+Vout	Ø 1.0 [0.04]
4	No Pin	Common	Ø 1.0 [0.04]
5	-Vout	-Vout	Ø 1.0 [0.04]

NC: No Connection

- ▶ All dimensions in mm (inches)
- ▶ Tolerance: X.X±0.25 (X.XX±0.01)
X.XX±0.13 (X.XXX±0.005)
- ▶ Pin diameter tolerance: X.X±0.05 (X.XX±0.002)

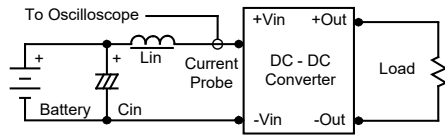
Physical Characteristics

Case Size	: 50.8x25.4x10.2mm (2.0x1.0x0.4 inches)
Case Material	: Metal with Non-Conductive Baseplate
Base Material	: FR4 PCB (flammability to UL 94V-0 rated)
Pin Material	: Copper Alloy
Weight	: 32g

Test Setup

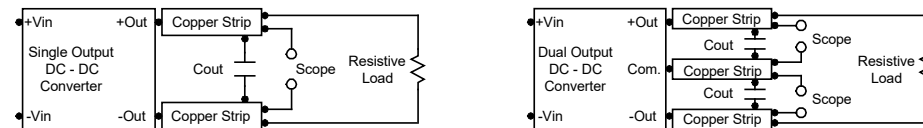
Input Reflected-Ripple Current Test Setup

Input reflected-ripple current is measured with an inductor L_{in} ($4.7\mu H$) and C_{in} ($220\mu F$, $ESR < 1.0\Omega$ at 100 kHz) to simulate source impedance. Capacitor C_{in} offsets possible battery impedance. Current ripple is measured at the input terminals of the module, measurement bandwidth is $0\text{--}500\text{ kHz}$.



Peak-to-Peak Output Noise Measurement Test

Use a C_{out} $0.47\mu F$ ceramic capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is $0\text{--}20\text{ MHz}$. Position the load between 50 mm and 75 mm from the DC-DC Converter.



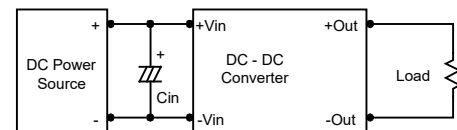
Technical Notes

Overcurrent Protection

To provide protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure current limiting for an unlimited duration. At the point of current-limit inception, the unit shifts from voltage control to current control. The unit operates normally once the output current is brought back into its specified range.

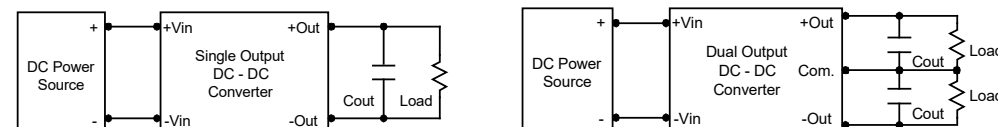
Input Source Impedance

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup. Capacitor mounted close to the power module helps ensure stability of the unit, it is recommended to use a good quality low Equivalent Series Resistance ($ESR < 1.0\Omega$ at 100 kHz) capacitor of a $15\mu F$ for the 12V input devices and a $4.7\mu F$ for the 24V and 48V devices.



Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use $3.9\mu F$ capacitors at the output.



Maximum Capacitive Load

The MKW1000 series has limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up, affecting the ramp-up and the startup time. For optimum performance we recommend $470\mu F$ maximum capacitive load for dual outputs and $2200\mu F$ capacitive load for single outputs. The maximum capacitance can be found in the data sheet.

Thermal Considerations

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 100°C . The derating curves are determined from measurements obtained in a test setup.

